



Item	Description	Qty.	VAR	AR
1	Band, Bias	1	538170-001	538170-001
2	+ Block, Seal:			
	Buna	1	552996-001	552996-001
	Viton.....	1	552996-002
	Low Swell Buna	1	552996-005
3	Bracket	3	538500-001	538500-001
4	Cover	1	539690-001	538141-001
5	+ Float	1	538428-001	538428-001
6	+ Gasket, Cover:			
	PTFE.....	1	503358-002
	All Others	1	010487-400	503358-001
@2	O-Ring, Cover:			
	Buna-N	1	641471-404
	Viton	1	640833-407
7	Guard, Float	1	502374-001	502374-001
8	Nut, #10-32 Nylok.....	3	640083-003	640083-003
9	Nut.....	1	002068-400	002068-400
10	+ O-Ring:			
	Buna	2	640829-021	640829-021
	Viton.....	2	641276-423
11	* O-Ring, Cover (Previous design reference General Assemblies below):			
	Buna	1	641471-404
	Viton	1	640833-407
	Low Swell Buna	1	641471-004
12	Pin, Float	1	538171-001	538171-001
13	Ring, Retaining.....	2	640958-402	640958-402
14	@1 Screw, #8-32 x 1/4" Self Tapping.....	3	644367-402	644367-402
15	Screw, 1/4-20 x 5/8"	1	004859-401	004859-401
16	Screw, #10-32 x 3/8" Nylok	3	640504-402	640504-402
17	Screw, 1/2-13 x 1-1/2"	8	006097-002
18	Stud, #10-3/4 x 4-3/4".....	8	642354-407
19	Nut, #10-3/4", Hex Heavy	16	006258-400
20	Screw, #10-32 x 1/2"	3	644153-402	006764-002
21	Screw, 1/4-20 x 1/2"	3	006775-002	006775-002
22	* Screw, U-Type x 3/16"	4	006220-002
23	+ Spring, Rocker.....	1	550002-001	550002-001
24	Washer, Locking.....	3	005907-800	005907-800
25	Washer, Locking.....	3	009831-400	009831-400
26	Washer, Flat	3	060554-001	060554-001

“B” to “RB” Head Field Conversion

Conversion from “B” head to “RB” head is possible on tank-type eliminators and deaerators only. This conversion requires the desired “RB” head, along with eight spacer washers, Part Number 538701-001, and eight bolts, Part Number 002050-401.

	Cover Type	
General Assembly – Head and Float Guard Assembly*	Gasket Seal	O-Ring Seal
@2 RB Head, Buna	538445-001	538447-001
@2 RB Head, Viton.....	538445-002	538447-002
@2 RB Head, LSB	538445-011

* Not illustrated.

+ Recommended spares.

R Indicates change since last revision.

@ 1 Self-tapping screw will work on tapped or untapped blocks.

@ 2 RB Head Air Eliminators purchased prior to June 2005 use cover o-ring seal. Air Eliminators purchased after June 2005 use cover gasket seal.

*Note: To Determine the Cover Gasket Type, match the assembly number located on the cover nameplate.

Publication number PO03022 has replaced publication number P0101.OX which been made obsolete.

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